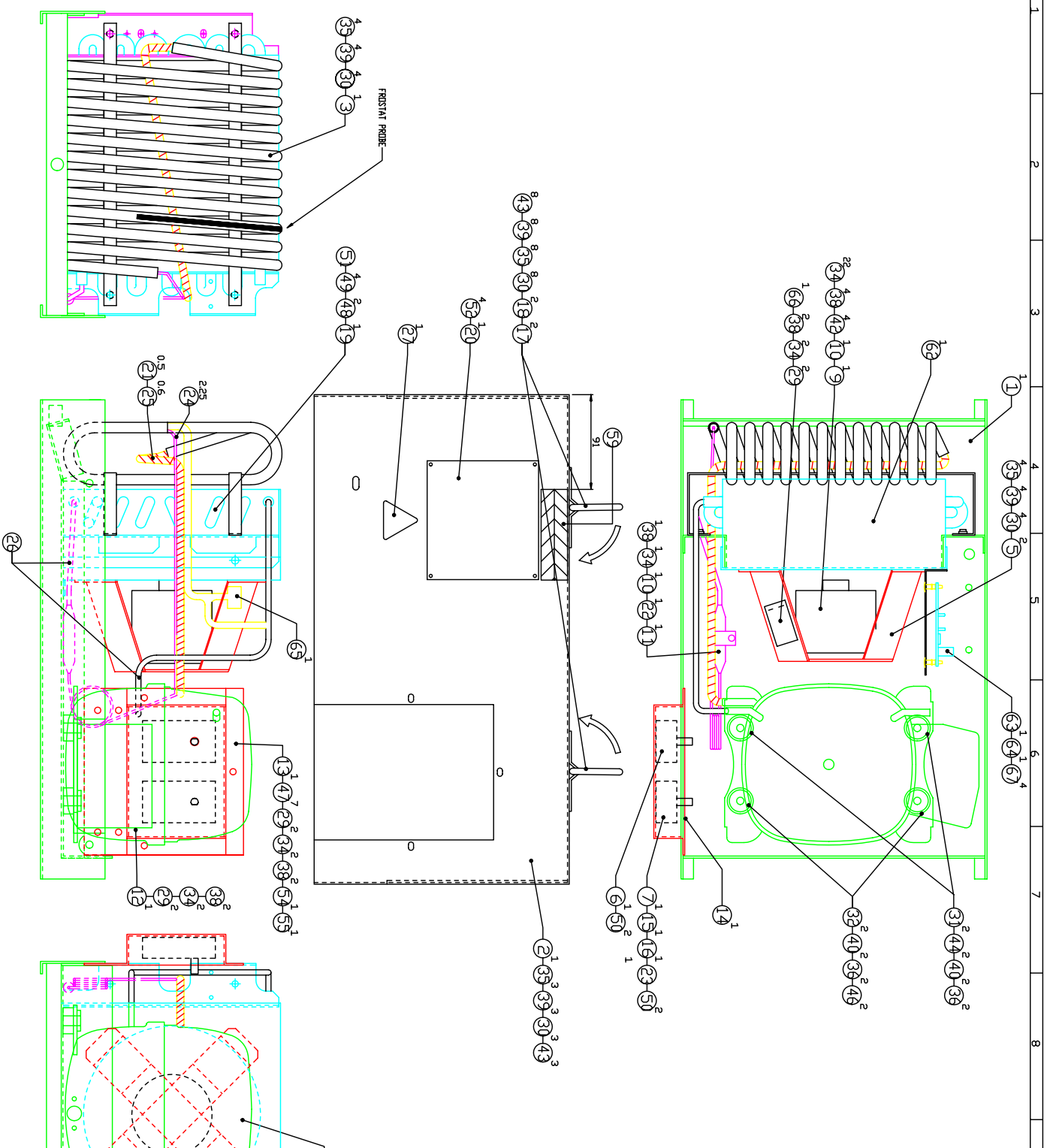


ITEM No.	DESCRIPTION	QTY	ITEM No.	DESCRIPTION	QTY
1	CHASSIS ASSY	1	34	M4 ST1T WASHER	20
2	MAIN COVER ASSY	1	35	M5 ST1T WASHER	23
3	EVAPORATOR COIL ASSY	1	36	M5 ST1T WASHER	4
4	FAN HOUSING	1	37	M3 ST1T SPRING WASHER	2
5	MOTOR BRACKET	2	38	M4 ST1T SPRING WASHER	21
6	FIXED HUMIDISTAT	1	39	M5 ST1T SPRING WASHER	20
7	VARIABLE HUMIDISTAT	1	40	M6 ST1T SPRING WASHER	4
8	COMPRESSOR	1	41	ST1T NUT M3	2
9	MOTOR	1	42	ST1T NUT M4	1
10	AXIAL FAN	1	43	ST1T NUT M5	8
11	FILTER DRYER	1	44	ST1T NUT M6	4
12	HUMIDISTAT BOX	1	45		
13	HUMIDISTAT SUPPORT	1	47	M4 PRESSNUT	7
14	HUMIDISTAT LABEL	1	48	3/16 RIVETS	2
15	KNOB	1	49	3/16 C/SK RIVET	4
16	HANDLE CAP	1	50	SEALANT	4
17	HANDLE SUPPORT	2	51	3/32" RIVET	0.001
18	CONDENSER COIL	1	52	M5 PRESSNUT	4
19	NAMEPLATE	1	53	ST1T PAN HD	6
20	INSUL TUBE	0.5	54	GROMMET	1
21	P CLIP	1	55	HOUSING	1
22	POINTER	1	56	MALE INSERT	1
23	CAPILLARY TUBE	2.25	57	MALE CONTACT	1
24	1/4" COPPER TUBE	0.6	58	FLUOR 300 x 90	1
25	3/16" COPPER TUBE	0.5	59	SLEEVE	2
26	LIGHTING SYMBOL	1	60	RUBBER FLUT	4
27	M3X2 ST1T PAN HD	1	61	WARNING LABEL	4
28	M3X2 ST1T HEX HD	2	62	TIMER	1
29	M5X2 ST1T HEX HD	15	63	TIMER BRACKET	1
30	M6X40 ST1T HEX HD	11	64	BY-PASS VALVE	1
31	M6X40 ST1T HEX HD	2	65	FROSTAT PROBE	1
32	M3 ST1T WASHER	66	66		
33	M3 ST1T WASHER	2	67	FROSTAT PROBE	4

NOTE :- FAN BLADE TO BE REPTITCHED
 TO 10 DEG USING JIGS 7010137
 AND 7070018



ISSUE	DATE	REVISIONS	TITLE
1	06.09.94		GENERAL ASSEMBLY
2	30.06.95	CHANGE TIMER, AND MOTOR - AL	SP54 - USA 115V 60HZ

3RD ANGLE PROJECTION	DIMENSIONS IN mm	TOLERANCES UNLESS OTHERWISE STATED	MATERIAL	FINISH	DWG NO.	SHEET
NO HVT SCALE	1:1	± 0.05	BRAUNER, JLG LAMBERG		1139800	1 OF 1