

MODEL 4002, 4005, 4007 COMPETITOR® PLUS™ (2-lobe)

The following list are recommended spare parts for a normal overhaul.
This list includes all bearings, seals, and miscellaneous locks and screws
that are not normally reusable after disassembly.

Prices quoted are Ex Works, Springfield, MO USA. Minimum order \$200.

REPAIR KIT 4500638B			
Item Number	Description	Part Number	Quantity
11	Roller Bearing	29251	1
12	Ball Bearing	11783	1
13	Ball Bearing	30238-5206	2
22	Retainer	4200538A	1
23	Lip Seal	4200548A	1
24	Lip Seal	4200558B	4
29	Cap Screw	90293-100	2
30	Timing Shim	4200308B-010	2
30	Timing Shim	4200308B-005	2
30	Timing Shim	4200308B-003	6
31	Gear Key	4200318B	2

Model Number: 4500638B

Tuthill 4500638B Repair Kit for MODEL 4002 4005 4007 Competitor Plus 2 and 3 lobe all versions

Manufacturer: Tuthill

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12 Ball Bearing 11783 1
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22 Retainer 4200538A 1
23 Lip Seal 4200548A 1
24 Lip Seal 4200558B 4
29 Cap Screw 90293-100 2
30 Timing Shim 4200308B-010 2
30 Timing Shim 4200308B-005 2
30 Timing Shim 4200308B-003 6
31 Gear Key 4200318B 2

The following part is listed for reference only and is not a part of the repair kit:

8 Gear Assembly 4200098B 1

Tuthill Blower Brochure

Important Option

Oil level must be topped off on new blowers

Oil level must be changed after 50 hour break in period.

Oil level must be changed every 200 hours after break in period.

Gardner Denver 28G46 Brand Blower Oil Aeon PD-XD Full Synthetic Formula

Extra Heavy Duty for High Heat Applications 28G47-QT

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